

INSTALLATION INSTRUCTIONS

2013-2018 Full / Front Enclosure / Double Canopy Lowe SS 230, SF 232, SS 230 RFL, SS 250 XD

PARTS LIST

DOUBLE CANOPY

1 Aft Curtain
 1 Bow Canopy & Boot
 2 Aft Side Curtains (1 Starboard, 1 Port)
 2 Bow Side Curtains (1 Starboard, 1 Port)
 1 Bow Curtain
 1 Bow Canopy Frame (Figure 3)
 1 Aft Canopy with Zippers
 1 Bow Frame Hardware Kit
 6 Barrel Nut
 4 Shoulder Washer
 2 Aluminum "H" Brackets
 2 1/4-20 1.5" Shoulder Bolt (to pivot)
 2 1/4-20 1.3" Shoulder Bolt (to rail)
 2 DowLok Buttons and Screws

TOOLS REQUIRED

Measuring Tape
 Center punch
 Drill
 21/64" Drill Bit
 Pencil
 Phillips Screwdriver
 Socket Set



WARNING

INDICATES POTENTIAL HAZARD
THAT COULD RESULT IN DEATH
OR INJURY



CAUTION

INDICATES POTENTIAL
HAZARD THAT COULD
RESULT IN BOAT DAMAGE



NOTE

INDICATES SPECIAL INFORMATION
TO MAKE MAINTENANCE EASIER
OR INSTRUCTIONS CLEARER



NOTE:

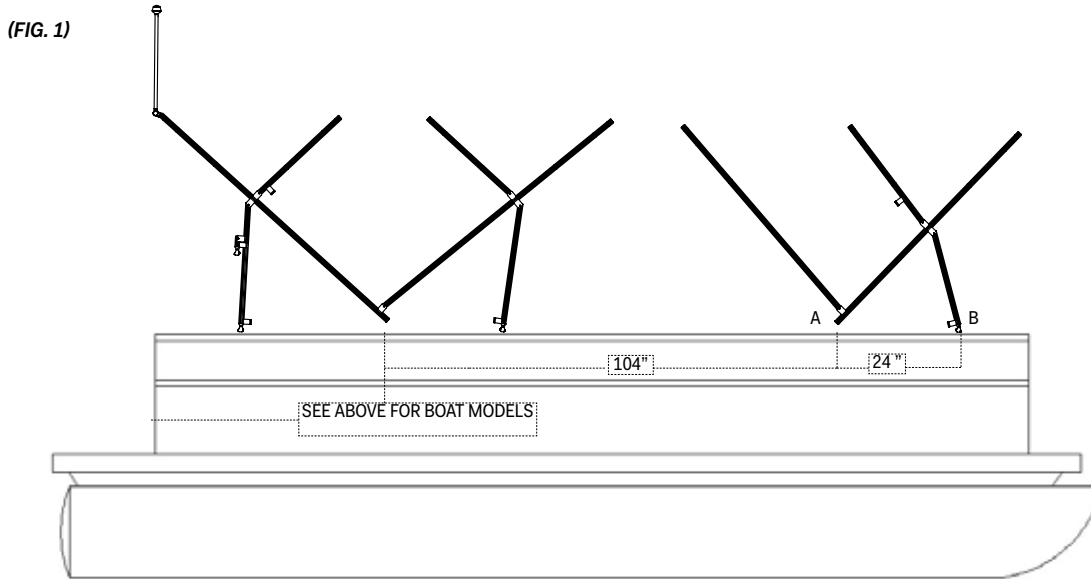
This enclosure is designed to fit the 2013-2016 Lowe SS 230, SF 232, SS 230 RFL, SS 250 XD Pontoons that have the original equipment aft canopy main brackets in the following locations

- SS230 83"
- SF232 70"
- SS230 RFL 69"
- SS250 XD 83"

Measurements should be taken from the end of the back deck for the aft canopy brackets and as shown below for bow canopy brackets and hinges in the following locations:

- 1st Bow Bracket 104" 2nd Bow Button 24"

All measurements are taken to the center of the brackets.



NOTE:

Your pontoon has been pre-assembled with an aft canopy and aft canopy frame from LOWE. Raise the entire unit into the "up" position. Make sure the aft canopy is centered on the frame between the port and starboard sides. This step is very critical, it will determine the final appearance of your double canopy.

MOUNTING "H" BRACKETS AND DECK BUTTONS FOR BOW CANOPY FRAME (FIGURES 1 & 2)

STEP 1:

Bracket location (A). Measure and place a mark on the top rail 104" forward from the aft main aft bracket as shown in Figure 1.

STEP 2

Bracket location (B). Measure and place a mark on the top rail 24" forward from (A).

STEP 3:

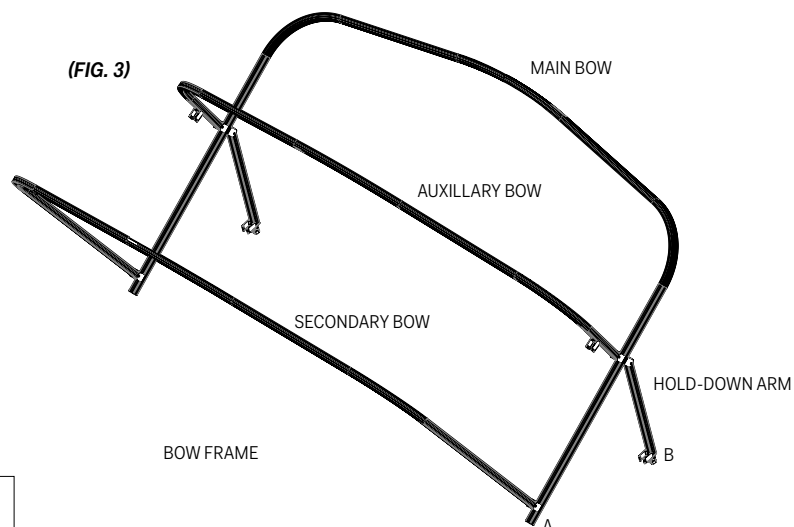
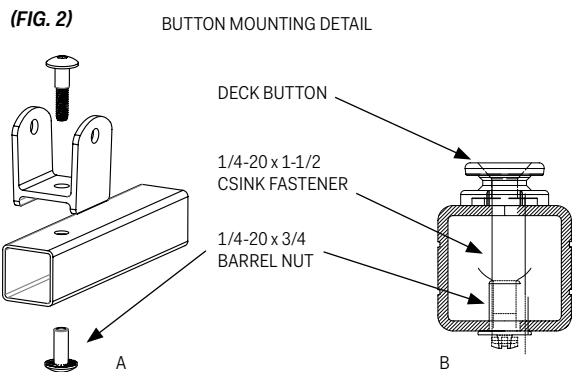
Center the brackets at each mark as shown in Figure 2. Transfer the center of each hole at the bottom of the bracket onto the top rail - use center punch to mark.

STEP 4:

Using a 21/64" drill bit, drill holes completely through the top rail.

STEP 5:

Replace the brackets. Insert 5/16" x 1 3/4" bolt from the top through the bracket and the rail. Place a 5/16" locking nut and tighten (Figure 2).



CAUTION
 TO PREVENT DAMAGE TO THE TOP RAIL, IT IS RECOMMENDED TO DRILL A PILOT HOLE FIRST.

BOW CANOPY & BOW CANOPY FRAME ASSEMBLY (FIGURE 3)

STEP 1:

Attach main bow (A) to top rail using provided hardware. Now the assmeby can be raised and the hold down arms can be engaged into the deck buttons previously installed.

STEP 2:

Lay the secondary and aux bows toward the aft of the boat. Zip the front pocket of the bow canopy to the main bow.

STEP 3:

Release the hold down arms and zip the bow canopy to the aft canopy.

STEP 4:

Center the bow canopy at this time before securing the hold down arm to the pontoon. Place end of hold down arm into bracket (B).

STEP 5:

Push up the aux bow and zip to pocket - push the secondary bow up and zip to pocket.

CURTAINS (FIGURE 4)

STEP 1:

Each curtain has a tag sewn in the upper left-hand corner of the flap. This will identify each curtain and give its location on the pontoon.

STEP 2:

The curtain flaps will face the inside of the pontoon.

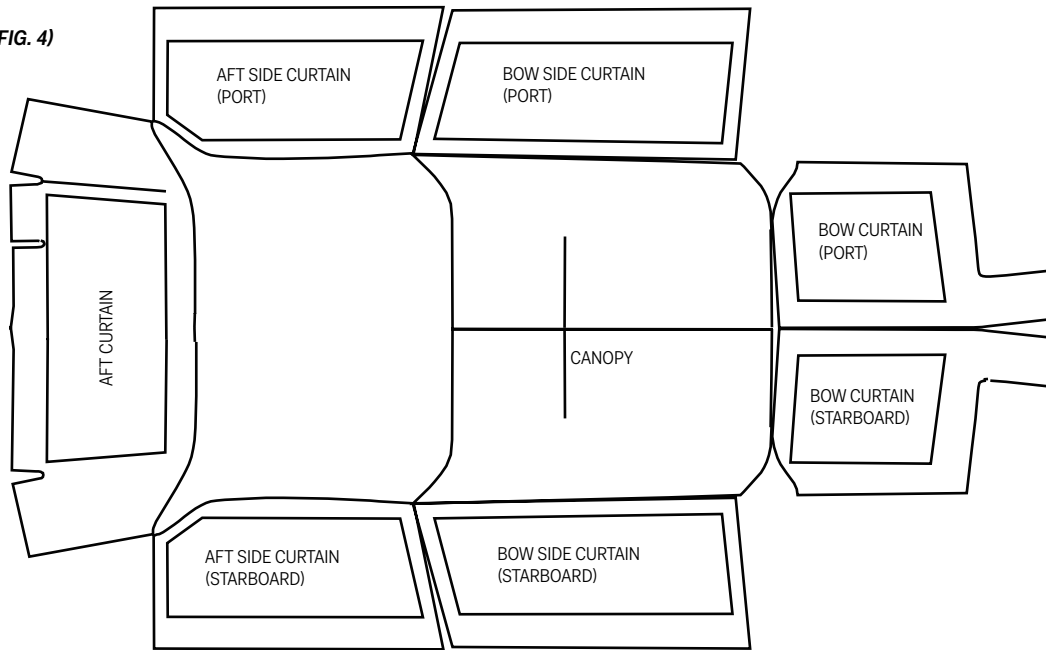
STEP 3:

Zip all curtains to both canopy tops.

STEP 4:

Zip all curtains together.

(FIG. 4)



STEP 5:

Leave the bottom of the curtains draped over the pontoon rails.

STEP 6:

Make sure the bottom of the curtains are hanging the same length on both sides of the pontoon. This is where centering both of the canopy tops is very important. If the curtains are uneven, you may have to remove all the curtains and re-center one or both canopy tops.

INSTALLING SCREW STUD FASTENERS (FIGURE 5)

STEP 1:

Make sure all the curtains are zipped together.

STEP 2:

Start with the aft side curtains. Make sure the lower front corner of both curtains hang the same distance from the door opening. Mark the location of the nearest snap (A) on the aluminum rail and install stud.

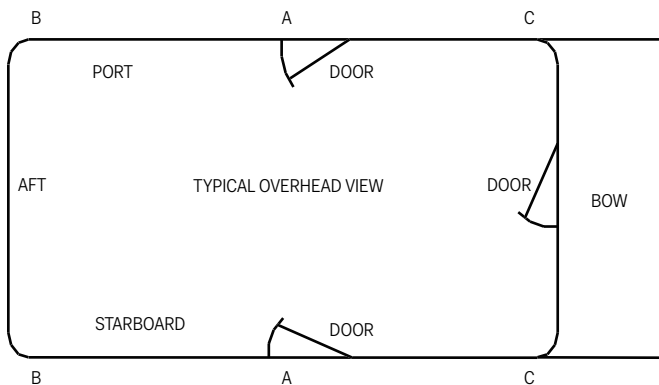
STEP 3:

Find the last snap (B) on the same side. You may have to adjust the curtain bottoms by pulling the curtains taut so they appear smooth along the rail. You do not want the curtains to appear "wavy". Mark and install the stud.

STEP 4:

Find the first snap (C) on the same side. Install remaining studs.

(FIG. 5)



CARE



WARNING

DO NOT TRAILER BOAT WITH ANY CANOPY TOP UP (IN RADAR ARCH POSITION) OR WITH THE ENCLOSURE ASSEMBLED!